1.0 SCOPE

This specification specifies the general requirements to describe the packaging procedure for the ML-XT™ Blind Cavity Plug P/N 934941000

2.0 PURPOSE

The purpose of this specification is to ensure that all parts shipped from Molex arrive damage free and in a manner which allows ease of handling, storage and distribution.

3.0 GENERAL PACKAGING INFORMATION

The recommended carton closure is box tape applied to the top and bottom faces. The carton weight should not exceed 15kg.

4.0 PACKAGING OF PARTS

4.1 PACKAGING OF PARTS IN BAGS

The parts are placed in a heat-sealed bag; refer to table 2 for bag dimensions.

The relevant drawings are:

<table>
<thead>
<tr>
<th>Drawing</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>934941000 PSD</td>
<td>ML-XT Blind Cavity Plug Sales Drawing</td>
</tr>
</tbody>
</table>

Table 1

Part Numbers for packaging are as follows:

<table>
<thead>
<tr>
<th>Packaging Item</th>
<th>Part Number</th>
<th>Description</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carton</td>
<td>967070023</td>
<td>Carton For Blind Cavity Plugs</td>
<td>W=83, L=178, H=174</td>
</tr>
<tr>
<td>PolyBag</td>
<td>N/A</td>
<td>Bag For Blind Cavity Plugs</td>
<td></td>
</tr>
</tbody>
</table>

Table 2
Note: No mixed part numbers allowed

The recommended quantities of parts are placed in the bag. The bag is then heat sealed and a standard Molex label is placed on the outside of the bag. The label must adequately describe the product details and factory order information.
Figure 3: 967070023 Carton

<table>
<thead>
<tr>
<th>Material No.</th>
<th>No. Of Bags</th>
<th>QTY per Bag</th>
<th>QTY per Carton</th>
<th>Description</th>
<th>Carton P/N</th>
<th>M.O.Q</th>
</tr>
</thead>
<tbody>
<tr>
<td>934941000</td>
<td>5</td>
<td>1000</td>
<td>5000</td>
<td>Blind Cavity Plug for ML-XT™</td>
<td>967070023</td>
<td>10000</td>
</tr>
</tbody>
</table>

Table 3

Note: No mixed part numbers allowed

The specified number of bags are placed inside the carton. Bubble wrap or similar packaging filler is used to take up any free space inside the carton. The Vendor label which includes the following information is placed on the outside of the carton:

- Part Number - 934941000
- Part Description – ML-XT Blind Cavity Plug
- Quantity - 5000
- P/O Number – e.g. 10361177
- Date – e.g. 06/Aug/2015
- Molex Symbol
- Country of Manufacture – e.g. TWN
- Product Revision

When the cartons arrive in Molex Ireland a standard Molex label is placed over the vendor label on the outside of the carton. The label must adequately describe the product details and factory order information.
5.0 LABELLING

The Molex labels to be used are the standard Molex Ireland labels (127.0 x 76.2mm).

Figure 5: Molex Label Sample